



Dart Aerospace Ltd.
1270 Aberdeen St
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RBWA353A04-08
Job Sheet 199204



Part No: RBWA353A04-08

Job Qty: 12 pcs

Part Name: Screw (Modified B/O)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	12 pcs	9/13/19	9/13/19	0.25	0.75	Conventional Lathe - 1		
							Conventional Lathe - 2		
110	QC 2	12 pcs	9/13/19	9/13/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 68		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S214874



Part: RBWA353A04-08

Job No: 199204

Serial No/Batch: S214874

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 08/19/19

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120 QC 8	12 pcs	9/13/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	2nd 19/09/20
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	12 pcs	9/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	Dane M
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	

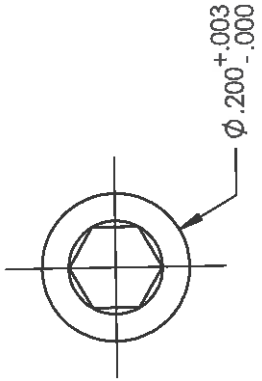
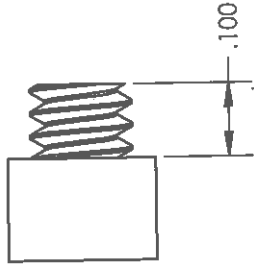
8/14/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	12 pcs	9/13/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
					SEP 23 2019
Part Op 100 - (Manufacture as per dwg) Machine to length as per DWG Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
92196A139	SCREW 6-32 x 1/8" SS	12 Ea (1 ea)	100-Conventional Lathe - 1	S142210 1x	
				S190322 11x	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Conventional Lathe - 1	92196A139	12	22	0	
Part Specifications					
Specifications could not be found.					

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REV		ECC		DESCRIPTION		REVISIONS		DATE		INITIAL		APPROVED	
													
													
													
SHOP COPY RETURN TO ENGINEERING, UNCONTROLLED COPY WITHOUT NOTICE W/O ORDER 190204M5 190814													



TITLE		PMO OIL FILLING QUICK DISCONNECT	
DWG NO.	REV	RBWA353A04-08 4	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 DECIMALS ± .005 ANGLES ± .5° SURFACES ± .125 BREAK ALL SHARP EDGES DIMENSIONAL LIMITS APPLY AFTER PLATING INTERFERENCES AND TOL PER ASME Y14.5M-2009			
MATERIAL		S.S.	
FINISH		ZINC PLATE	
SPEC		GILBERT	
DRAWN BY		DD 03/22/2017	
CHECKED		AA 03/28/2017	
QA APPR		JL 03/29/2017	
APPROVED		JAG 04/03/2017	
SCALE		4:1	
DATE		2/22/2011	
SHEET		8 OF 8	

08

SCREW

Date:

Route update only

NCR No.

[illegible]